

3rd Generation, Digital Mass Flow Meters & Mass Flow Controllers for Air & Gases

제3세대 디지털 질량유량계와 질량유량콘트롤러





Profibus communication



Profibus 인터페이스 (DP-VO 및 DP-V1 프로토콜)와 함께 사용할 수 있습니다.

다양한 종류 가스측정



최대 10개의 다른 가스 또는 가스 혼합물에 사용할 수 있습니다.

무료 소프트웨어 지원 및 컴퓨터 통신



3년 보증기간

고품질 구성 요소를 통해 장기간에 걸쳐 문제 없는 작동을 보장합니다.



Independent digital convenience:

Thermal Mass Flow Meters for Gases

The red-y compact 2 series mass flow meters are characterized by powerful technology, intelligent functions and innovative design.

This latest generation offers a new level of ease of use: compact design with battery power and touch display for great flexibility.

Touch Interface



The touch display offers intuitive navigation. The many variables that make the unit flexible are easily accessible. Automatic display alignment thanks to position sensor

Independent Operation



The flow meters are powered with a standard AA battery or Micro-USB power supply. Optional 24 Vdc power supply available

Modular Extensions



The instruments can be extended and retrofitted with different modules: battery module, power module and alarm module

High Accuracy & Dynamics



The devices offer high accuracy & a wide dynamic range:

Accuracy up to ±1% of full scale

Turndown ratio up to 1:100

(depending on application/measuring range)

284.42 CH4 mln/min Tot: 25341.33 ln red-y compact series by vögtlin swiss engineered

Totalizer



In addition to the actual flow, the total consumption is displayed. Ideal for gas consumption measurements

1 Device - Multiple Gases



One measuring device can be used for up to 3 different gases or gas mixtures

Password Protection



To avoid unauthorised change of settings, the menu of the new red-y compact can be locked with a password

3-Year Warranty*



High-quality components ensure long and trouble-free operation

'does not apply to calibration, battery, options and accessories

Instrument versions (red-y compact 2 series)

| | | Lines. | 0000 | | | | | Pow | er su | pply |
|-----------------------|---------------|--|---|-----------|--------------------|--------------|-----------------|--------------------------------------|---------------|---------------|
| Version | Touch Display | Auto display alignment (position sensor) | Choose between multiple home screens | Totalizer | Multigas (up to 3) | Manual valve | Alarm functions | Mirco-USB power supply (DIN62684) | Battery power | 24 Vdc supply |
| compact meter GCM | 0 | • | • | • | 0 | | | • | • | 0 |
| compact regulator GCR | | • | • | • | 0 | • | | • | 0 | 0 |
| compact switch GCS | 0 | • | • | • | 0 | | • | | | |
| compact all-in GCA | • | 0 | | • | 0 | • | | | | 0 |

backlight not available for battery use; backlighted only with external power supply (Micro-USB or 24 Vdc)

O Option



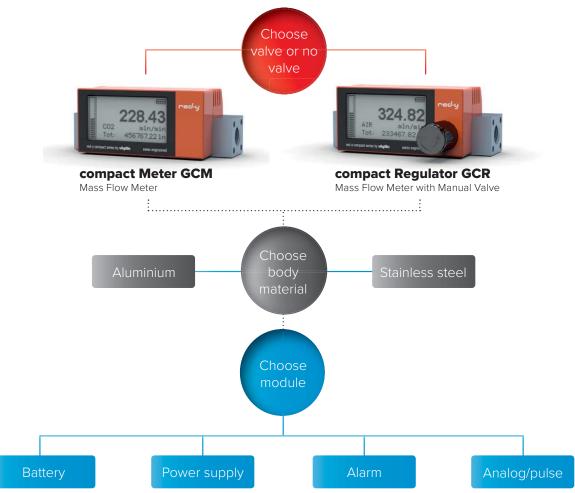
Accuracy, Flexibility, Reliability and Portability

Through the use of **high-precision MEMS technology** (CMOS sensors), the thermal flow meters from Vögtlin Instruments GmbH set the standard in terms of long term stability, response time and measuring accuracy:

- » The device is compact, can operate in any position and do not need any warm-up time
- » The build-in touch display with a simple navigation offers lots of settings
- » The devices measure real mass flow, independent of changes in pressure and temperature
- » Build-in accurate totalizer for consumption measurements
- » A high-precision alternative to variable area flow meters
- » High quality: All flow meters are produced and calibrated at our European production center in Germany

How to select a compact?

Select the function, material specifications and the module for your application.



All modules are interchangeable and can be retrofitted, but only one module can be use at a time.



This selection shows the basics only, other items that need to be selected are the flow rate, elastomers, accuracy and turndown, valve size and valve options.

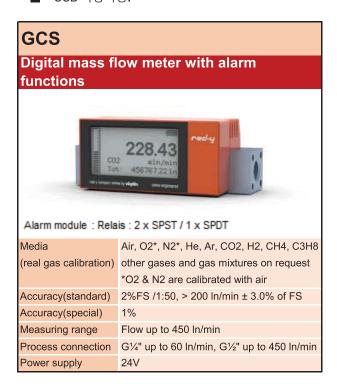
We recommend you submit your request though this webpage.

red-y Compact Series

- Touch display / screen.
- AA Battery (optional 24 Vdc and Micro-USB power supply) / 80-230V with power supply.
- 높은 정밀도(accuracy) 및 넓고 다양한 측정범위.
 - Accuracy up to ± 1% of full scale (depending on application/measuring range)
 - Turndown ratio 1:100

- Sealing material : FKM / EPDM.
- Analog module (4-20mA) output signal (optional) -GCY, GCZ.
- 한 개의 장치로 3개의 다른 가스 또는 혼합 가스 측 정가능.
- Alarm module 지원.
- USB 사용가능.







- Touch display / screen.
- AA Battery (optional 24 Vdc and Micro-USB power supply) / 80-230V with power supply.
- USB 사용가능.
- 높은 정밀도(accuracy) 및 넓고 다양한 측정범위.
 - Accuracy up to ± 1% of full scale (depending on application/measuring range)
 - Turndown ratio 1:100

sealing material : FKM / EPDM.

- Analog module (4-20mA) output signal (optional) -GCY, GCZ.
- 한 개의 장치로 3개의 다른 가스 또는 혼합 가스 측 정가능.
- Alarm module.

GCR Digital mass flow regulator with manual valve

| Media | Air, O2*, N2*, He, Ar, CO2, H2, CH4, C3H8 |
|------------------------|---|
| (real gas calibration) | other gases and gas mixtures on request |
| | *O2 & N2 are calibrated with air |
| Accuracy(standard) | 2%FS /1:50, > 200 In/min ± 3.0% of FS |
| Accuracy(special) | 1% |
| Measuring range | Flow up to 450 In/min |
| Process connection | $G\frac{1}{4}$ " up to 60 In/min, $G\frac{1}{2}$ " up to 450 In/min |
| Power supply | Battery / 24V / 80-230V |

Digital mass flow regulator with alarm functions & valve Alarm module: Relais: 2 x SPST / 1 x SPDT Media (real gas calibration) Accuracy(standard) Accuracy(standard) Accuracy(standard) Accuracy(special) Measuring range Process connection Power supply Process connection Power supply A valve Alarm module: Relais: 2 x SPST / 1 x SPDT Air, O2*, N2*, He, Ar, CO2, H2, CH4, C3H8 other gases and gas mixtures on request *O2 & N2 are calibrated with air 2%FS /1:50, > 200 In/min ± 3.0% of FS 1% Measuring range Flow up to 450 In/min Power supply 24V

GCZ

Digital mass flow regulator with analog module



Analog module: 4...20mA output signal

| _ | _ |
|------------------------|---|
| Media | Air, O2*, N2*, He, Ar, CO2, H2, CH4, C3H8 |
| (real gas calibration) | other gases and gas mixtures on request |
| | *O2 & N2 are calibrated with air |
| Accuracy(standard) | 2%FS /1:50, > 200 In/min ± 3.0% of FS |
| Accuracy(special) | 1% |
| Measuring range | Flow up to 450 ln/min |
| Process connection | $G\frac{1}{4}$ " up to 60 In/min, $G\frac{1}{2}$ " up to 450 In/min |
| Power supply | 24V |

Technical data (red-y compact 2 series)

Instrument types







compact meter GCM Mass Flow Meter

compact switch GCS

compact regulator GCR Mass Flow Meter with manual Valve compact all-in GCA

Maco Flow Motor with Alarm Functions & Valve

compact G1/2" versions
For 1/2" size with manual valve, the valve is flange mounted

| Mass Flow Meter with Alarm Functions | Mass Flov | v Meter with Alarm Functions | & Valve | |
|--------------------------------------|--|--|--|--------------------------|
| Measuring ranges | | | | |
| (full scale freely selectable) | Туре | Measuring range (air) | | Process connection |
| | GC X -A GC X -B GC X -C GC X -D | from 0 50 mln/min from 0 600 mln/min from 0 6 ln/min from 0 60 ln/min | to 0 600 mln/min to 0 6000 mln/min to 0 60 ln/min to 0 450 ln/min | G%" G%" G%" G½" |
| Performance data | , | | | |
| Media (real gas calibration) | | 12*, He, Ar, CO2, H2, CH4, Co e calibrated with air | 3H8 (other gases and gas r | nixtures on request) |
| Accuracy (air & equivalents) | Eco: Special: | ± 2.0% of full scale; ranges : ± 1.0% of full scale up to 50 | | scale |
| Turndown ratio | Eco: | 1:50 Special: | 1:100 | |
| Response time | Max. 300 | msec (depending on filter se | ttings) | |
| Flow update by sensor | 40 msec (| battery mode 500 msec) | | |
| Display update | 240 msec | (battery mode 500 msec) | | |
| Repeatability | ± 0.5% of | full scale | | |
| Longterm stability | < 1% of m | easured value / year | | |
| Power supply Meter GCM & Regulator G | Micro-US | AA battery (lifetime in months 3 power supply (DIN 62684) xternal power +830 Vdc (po | | |
| Power supply Switch GCS & All-in GCA | | ower +830 Vdc (power cor 3 power supply (DIN 62684) | nsumption max. 300mA) or | |
| Operation pressure | 0.2 – 11 b | ar a | | |
| Temperature (environment/gas) | 0 - 50°C | 1 | | |
| Materials | Anodized | aluminium, optional stainless | steel electropolished | |
| Seals | FKM, opti | onal EPDM (FDA) | | |
| Pressure sensitivity | < 0.2% / b | par of reading (typical N2) | | |
| Temperature sensitivity | < 0.025% | FS measuring range type / % | C | |
| Warm-up time | < 1 sec. fo | or full accuracy | | |
| Integration | | | | |
| Display | | olay (128x64 px) with automa ed only with external power s | | · |
| Process connection | | P* female) up to 60 ln/min, G dard Pipe Parallel | ½" (BSPP* female) up to 45 | 50 In/min |
| Inlet section | None requ | ired | | |
| Mounting orientation | Any positi | on, consult manufacturer abo | ove 5 bar or vertical mounti | ng |
| Connection cable | For extern | al power supply or alarm mo | dule: 2 m with fly leads | |
| Safety | | | | |
| Test pressure | 16 bar a | | | |
| Leak rate | < 1 x 10 ⁻⁶ | mbar I/s He | | |
| Environmental protection | IP-50 | | | |
| EMC | EN 61326 | -1 | | |

Options







Panel Mounting Kit

Vacuum Fittings

Various Inlet and Outlet Fittings

| Type code red-y compact | | | | | | | | | |
|-------------------------------------|---|-----|---|-----|---|---|---|--|--|
| Instrument type | | G (| : | | | | | | |
| Function | Meter | | М | | | | | | |
| | Meter with manual valve (regulator) | | R | | | | | | |
| | Meter with Alarm module | | s | | | | | | |
| | Meter with manual valve (regulator) and alarm module | | A | | | | | | |
| | Meter with analog module | | Y | | | | | | |
| | Meter with manual valve (regulator) and analog module | | Z | | | | | | |
| Full scale of measuring range (air) | Customer-specific (Divider A, up to 600 mln/min) | | | A 2 | (| | | | |
| | Customer-specific (Divider B, up to 6000 mln/min) | | | В | (| | | | |
| | Customer-specific (Divider C, up to 60 ln/min) | | | c x | (| | | | |
| | Customer-specific (Divider D, up to 450 In/min) | | | D) | ĸ | | | | |
| Instruments version | Eco (±2% of FS above 200 ln/min: ±3% of FS, 1:50) | | | | E | | | | |
| | Special (±1% of FS, 1:100) | | s | | | | | | |
| | Eco plus / Customer-specific / OEM | | | | | | К | | |
| Materials (body, seals) | Aluminium, FKM | | | | | А | | | |
| | Aluminium, EPDM | | | | | В | | | |
| | Stainless steel, FKM | | | | | s | | | |
| | Stainless steel, EPDM | | | | | т | | | |
| | Customer-specific / OEM | | | | | К | | | |
| Supply (Micro-USB always available) | Battery supply (AA battery) | Г | | | | T | В | | |
| | External supply 1530 VDC | | | | | | F | | |
| | Customer-specific / OEM | Г | | | | | К | | |
| Material valve (regulator) | Nickel-plated brass | | | | | | | | |
| | Stainless steel (303 / 1.4305) | | | | | | | | |
| | Customer-specific / OEM | T | | | | | | | |
| | No valve | H | | | | | | | |
| Orifice size of manual valve | NS 1.0L (for very low flows, high dynamics) | | | + | | | | | |
| | NS 1.0 | | | | | | | | |
| | | | | | | | | | |
| | NS 2.0 | H | | | | | | | |
| | NS 2.5 | H | | | | | | | |
| | NS 3.0 | | | | | | | | |
| | NS 3.5 | | | | | | | | |
| | NS 4.0 | | | | | | | | |
| | NS 6.5 | | | | | | | | |
| | Customer-specific / OEM | | | | | | | | |
| | No valve | | | | | | | | |

The compact provides 4 modules as selectable options

Battery module (default)

The battery module is the default for the compact. With this module the compact can autonomously run on a single standard AA battery. This creates an unique portable gas flow meter or regulator.

The unit also has a micro-USB connector that can be used as an alternative power supply and which can also be used to update the firmware free of charge (see website for more information).

Power supply module

With the power supply module the compact can be powered from an external 15...30 VDC power source. The module comes with either a 2 or 5 meter cable with fly leads. This module can also be supplied with a wall plug power supply. This unit converts 100-250 VAC into 24 VDC power for the unit. This AC powered module comes with a 1.5 meter cable and you can select a plug for EU, US, GB, AU or CN. Maximum current is 25 mA at 24 VDC power.

Alarm module

The alarm module option provides:

- » 3 alarm contacts (relays up to 1 amp, 30 VDC)
- » 2 optical isolated input channels (reset alarm)
- » Every alarm contact separately configurable as:
 - High flow alarm
 - Low flow alarm
 - » Window flow alarm
 - Totalizer alarm
- » Hysteresis, delay and alarm duration time adjustable
- » Built-in 15...30 VDC power supply, polyfuse protected
- > 2 or 5 meter fly lead cable included (loose ends)
- » All variables adjustable locally through touch screen

| Pin assignements | | | | | | | |
|------------------|---------------|-----------|-------------|--|--|--|--|
| | | Color | Assignement | | | | |
| Power | | red | PWR+ | | | | |
| · · | | black | PWR- | | | | |
| Input 2 | | white | IN2 | | | | |
| Input 1 | | brown | IN1 | | | | |
| Input GND | | green | IN.GND | | | | |
| | | yellow | OUT3.NO | | | | |
| Alarm 3 | ļ | grey | OUT3.NC | | | | |
| | <u> </u> | | OUT3.COM | | | | |
| Alarm 2 | \ | blue | OUT2.A | | | | |
| Midilii Z | <u> </u> | violet | OUT2.B | | | | |
| | \ | grey-pink | OUT1.A | | | | |
| Alarm 1 | <u> </u> | red-blue | OUT1.B | | | | |

Specifications

| Power input | |
|---|--|
| Voltage supply range | 1530 VDC |
| Maximum current | Maximum current 50 mA at 24 VDC power |
| Protection input | Polyfuse (trip current > 500mA) and reverse polarity protected |
| Switch ratings switch 1 + 2 (SPST hard cont | act) |
| Maximum rating | 30 VDC/0.5 A |
| Switch ratings switch 3 (DPST hard contact | () |
| Maximum rating | 30 VDC/1 A |
| Inputs 1 + 2 (Opto-couplers) | |
| Voltage range (polarity sensitive) | 530 VDC (@ 5 mA maximum) |
| Min. recommended pulse width | 100 msec (sample interval: 20 msec) |



Alarm option (red-y compact 2 series)

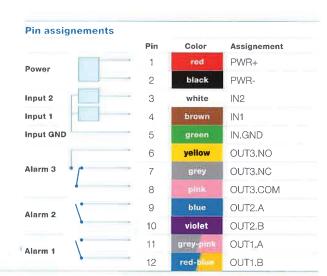
The models GCS (red-y compact 2 switch) and GCA (red-y compact 2 all-in) provide 3 configurable alarm relays.

The following triggers are available: High alarm, low alarm, window alarm and totalizer alarm.

The alarm module can be retrofitted on existing red-y compact 2 meters & regulators.

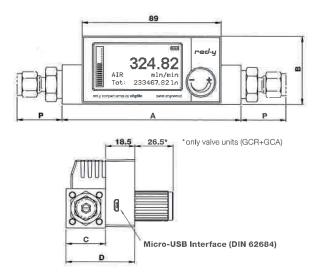
Features:

- » 3 alarm contacts (relays that can switch up to 1 amp, 30 Vdc)
- » 2 optical isolated input channels (to optionally reset an alarm remotely)
- » Every alarm contact separately settable as high, low, window or totalizer alarm
- » Hysteresis, delay and alarm duration time all customer configurable
- » Built-in 8...30 Vdc power supply, polyfuse protected
- » 2 meter fly lead cable included
- » All variables adjustable locally through touch screen



| Functions | |
|--------------------------------------|--|
| Logic functions | High alarm, low alarm, window alarm, totalizer alarm |
| Reset functions | Auto, manual, external input 1/Input 2 |
| Power input | |
| Voltage supply range | 830 Vdc (power supply hereafter refered to as the 24 Vdc power supply) |
| Max. current | 300 mA |
| Protection input | Polyfuse (Irip current > 500 mA) and reverse polarity protected |
| Switch ratings switch 1 + 2 (SPST ha | rd contact) / switch 3 (SPDT contact) |
| Maximum voltage | 30 Vdc |
| Relais lifetime | > 5 million cycles |
| Maximum current | Switch 1 + 2 (SPST hard contact): 0.5 A / Switch 3 (SPDT contact): 1 A |
| Inputs 1 + 2 (opto-couplers) | |
| Voltage range (polarity sensitive) | 530 Vdc (@ 5 mA max.) |
| Min. recommended pulse width | 100 msec (sample interval 20 msec) |

Dimensions (red-y compact 2 series)



| | Lengt | Length of fitting | | |
|-----|-------|-------------------|-----------------------------|---|
| A | В | С | D | P |
| 114 | 44 | 25 | 44 | We offer a range of different inlet/outlet fittings |
| 160 | 54 | 35 | 54 | |
| 207 | 54 | 35 | 54 | |
| | 160 | 114 44 160 54 | A B C 114 44 25 160 54 35 | 114 44 25 44 160 54 35 54 |

Reliable and accurate:

Thermal Mass Flow Meters and Controllers

Reliable technology and standardized interfaces make the *red-y smart series* thermal mass flow meters and controllers particularly suitable for measurement and control in gas delivery systems and plant engineering applications.

Accurate measurement

The devices offer high accuracy and a wide dynamic range.

2 instrument versions:

<Standard> and <Hi-Performance>

Accuracy up to \pm 0.3% of full scale \pm \pm 0.5% of reading Turndown ratio 1 : 100

Extended turndown ratio on request

Analog & digital: 2 in 1



The flow meters and controllers make use of the latest CMOS technology and have a digital (Modbus RTU) and analog interface as standard

Safe & fast control



The controller uses a tightly sealed control valve with leak rate less than 1x10-6 mbar l/s He. The fast control response of approx. 300 ms significantly reduces the setting time

Operating status indication



The instruments offer an inbuilt LED status indication

Options



Built-in displayDisplay of flow rate, total and measuring unit. Defining a set point (controller only)





Multigas

One meter or controller can be used for up to 10 different gases or gas mixtures



Profibus

The instruments are available with Profibus interface: DP-V0 & DP-V1 protocols



Industrial Ethernet

Two industrial ethernet protocols *Profinet RT* and *EtherCAT* are available









Efficient device management with the free <get red-y> software:

- » View flow rate & temperature
- » Change set points
- » Select measured gas
- » Visualization of measured data
- » Adjusting control parameter

Optional modules <get red-y> software:

- » Datalogging
- » Gasmixing
- » Adjustment/Calibration

Parties and the second of the

3-year warranty*



High-quality components ensure long and trouble-free operation

*does not apply to calibration, options and accessories



Fig. 2 Configuration of the devices via the free get red-y software

- 높은 정밀도(accuracy)와 다양한 측정범위 제공 / Standard & Hi-Performance
- Analog & Digital Interface
- get red-y software로 장비 설정 가능
- 옵션 가능 : display 장착, multigas, profibus, industrial ethernet, Gas block systems
- 다양한 interface 옵션
- sealing material : FKM / EPDM / FFKM



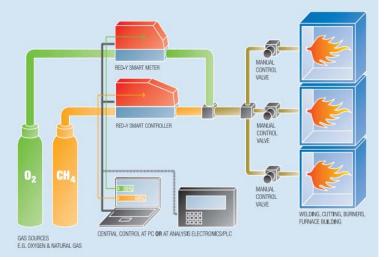
Media (real gas calibration) Accuracy(standard) (Hi-performance) Measuring range Process connection Materials Air, O2*, N2*, He, Ar, CO2, H2, CH4, C3H8 other gases and gas mixtures on request *O2 & N2 are calibrated with air *1.0 % of FS / 1:50 *1.50



Flexibility in mixing processes and consumption measurement

Devices with high measuring accuracy and stable control characteristics are important for ensuring precise and consistent quality of gas mixtures.

The thermal mass flow meters and controllers from Vögtlin offer unbeatable technological performance and cost-effectiveness.



red-y smart series mass flow meters & controllers with built-in display

Our proven thermal mass flow meters and controllers of the *red-y smart series* are available with integrated display. The display indicates flow rate, total and measuring units.

With the controller version with this clear display, you can add the option of using a local setpoint to set the required flow.







Fig.1 Display SPOT with default parameters



Fig.2 Display SETSPOT with default parameters and -/+ buttons to adjust the setpoint



Fig.3 get red-y software: Adjustment of display settings

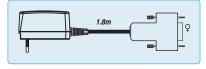


Fig.4 Plug-type power supply device for one *red-y smart* with display option



Display options SPOT & SETSPOT

The display indicates various parameters: Flow rate, measuring units, total, gas type, setpoint* and valve load*. A bar graph on the left side indicates the actual flow in relation to the full scale. A + and – button allows to set a setpoint*.

Default parameters

- » smart meter (GSM): Flow rate, measuring units, total, gas type
- » smart controller (GSC): flow rate, measuring units, set point, gas type
- » smart pressure controller (GSP/GSB): Pressure rate, pressure setpoint, flow rate, measuring units

Available versions

- » SPOT: Display
- » **SETSPOT:** Display & setpoint setting*

Adjust display settings

Do you want to change the measuring unit or do you want the device to indicate the gas type instead of the total? No problem. With the free *get red-y software* you can easily adjust the display settings with just a few mouse clicks. The following settings can be changed:

- » Display the flow rate in 3 or 4 digit
- » Change the display orientation (180°)
- » Change parameters & units

Option

Plug-type power supply device for direct feeding of one *red-y smart* with display option (read-out/operation via display function only)

Input: 100 – 240Vac, 50 – 60Hz

Output: 24Vdc, approx. 0.5A (12W), D-Sub connector

EURO Plug: Art-N° 328-2321, US Plug: Art-N° 328-2322, UK Plug: Art-N° 328-2323, AU/NZ Plug: Art-N° 328-2324, CN Plug: Art-N° 328-2325

*available for smart controller & smart pressure controller

Vögtlin Instruments GmbH – gas flow technology



Technical Data <red-y smart series>

Instrument types







smart meter GSM

Thermal mass flow meter

smart controller GSC

Thermal mass flow controller

OEM version

For customer-specific requirements

| Ir | ıst | TU | m | 0 | m | ťν | Ю | rsi | IO | n | 5 |
|----|-----|----|---|---|---|----|---|-----|----|---|---|

| Standard> The economic solution | Accuracy: Turndown ratio: | ± 1.0 % of full scale ⁽¹⁾ 1: 50 |
|--|--|--|
| <hi><hi><hi><hi><hi><hi><hi><hi><hi><hi></hi></hi></hi></hi></hi></hi></hi></hi></hi></hi> | Accuracy: Turndown ratio: 'An additional error o | \pm 0.3 % of full scale + \pm 0.5% of reading $^{(i)}$ 1:100 f $\pm 0.25\%$ may apply for analogue signals |

| <u> </u> | | remon or 10.20% may appry for and | | | | | |
|--|----------------------------------|--|--|-------------------------------------|--|--|--|
| Measuring ranges | | | | | | | |
| (Air/Full scale freely selectable) | Туре | Measuring range (air) | | Connection | | | |
| red-y smart meter GSM Meter | GSM-A GSM-B GSM-C GSM-D | from 0 25 mln/min from 0 600 mln/min from 0 6 ln/min from 0 60 ln/min | to 0 600 mln/min to 0 6000 mln/min to 0 60 ln/min to 0 450 ln/min | G1/4" G1/4" G1/4" G1/2" | | | |
| red-y smart controller GSC Controller | GSC-A GSC-B GSC-C GSC-D | from 0 25 mln/min from 0 600 mln/min from 0 6 ln/min from 0 60 ln/min | to 0 600 mln/min to 0 6000 mln/min to 0 60 ln/min to 0 450 ln/min | G¼" G¼" G¼" G½" | | | |
| Performance data | | | | | | | |
| Media (real gas calibration) | | I2 ⁽²⁾ , He, Ar, CO2, H2, CH4, C calibrated with air | 3H8 (other gases and gas | mixtures on request) | | | |
| Response time | | M): ± 80ms ⁽³⁾ ; Controller (GSC on device configuration & according | | % of range under optimized conditio | | | |
| Repeatability | ± 0.2% of f | ull scale (according to SEMI | standard E56-0309) | | | | |
| Longterm stability | < 1% of mea | asured value / year | | | | | |
| Power supply | 24 Vdc (18 | – 30 Vdc), 15 Vdc on reques | t | | | | |
| Current consumption Standard | Meter (GSN | Meter (GSM): max. 100mA; Controller (GSC): max. 250mA (GSC with valve type 8 max. 490mA) | | | | | |
| Current consumption Profinet RT/EtherCAT | Meter (GSN | Meter (GSM): max. 125mA; Controller (GSC): max. 340mA (GSC with valve type 8 max. 560mA) | | | | | |
| Operation pressure | 0.2 – 11 ba | 0.2 – 11 bar a (GSC with valve type 4.5 and 8 max. 8 bar a) | | | | | |
| Temperature (environment/gas) | 0 – 50°C | | | | | | |
| Materials | Anodized a | Anodized aluminium, optional stainless steel electropolished | | | | | |
| Seals | FKM, EPDN | M, optional FFKM | | | | | |
| Pressure sensitivity | < 0.2% / ba | ar of reading (typical N2) | | | | | |
| Temperature sensitivity | < 0.025% F | S measuring range type / °C | | | | | |
| Warm-up time | <1 sec. for | full accuracy | | | | | |
| Integration | | | | | | | |
| In-/Output signals analog | 020 mA, | 420 mA, 05 V, 15 V, 010 | V, 210 V | | | | |
| In- / Output signals digital | | odbus RTU (Slave); Lab View | | | | | |
| | | ofiBus DP-V0, DP-V1/Profine | | | | | |
| Process connection | | ⁽⁴⁾ female) up to 60 ln/min, G! lard Pipe Parallel | ⁄2" (BSPP ⁽⁴⁾ female) up to 45 | 0 In/min | | | |
| Inlet section | None requ | ired | | | | | |
| Electrical connection | Sub D plug Option ProfiB | g, 9 pole Bus: Sub D 9 pole/Option Profinet R | T or EtherCAT: 2x RJ45 (IN/OUT) | | | | |
| Mounting orientation | Any position | on (consult manufacturer abo | ove 5 bar or vertical mounti | ng) | | | |
| Safety | | | | | | | |
| Test pressure | 16 bar a | 16 bar a | | | | | |
| Leak rate | < 1 x 10 ⁻⁶ m | bar I/s He | | | | | |
| Ingress protection class | IP-50 | | | | | | |
| EMC | EN 61326-1 | 1 | | | | | |
| Dimensions | Dimensions | inmm A B | C D ⁽⁵⁾ D ⁽⁶⁾ | - + | | | |

GSM G½" 94 87
GSM G½" 145 87
GSC G½" 124 117
GSC G½" 170 117
GSC G½" valve type 8 186.4 117

⁵Standard version ⁶Profinet RT/EtherCAT version 25 69 87 35 79 97 25 69 87 35 79 97 35 79 97

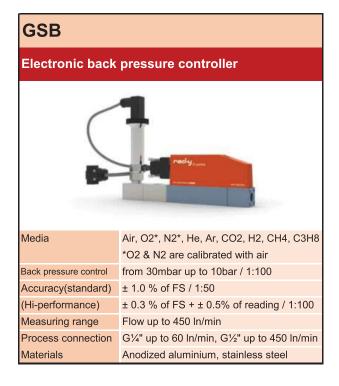
FL0W⊈>

red-y Smart Pressure Controllers

- 한 가지 장비로 3가지 기능.
 - Pressure controller
 - Pressure controller with flow measurement/limitation
 - Flow controller with pressure measurement
- red-y smart series 장비와 결합.
- Digital (Modbus RTU) and analog interface.
- get red-y software로 장비 설정 가능.

■ 옵션 가능 : display 장착, multigas, profibus, industrial ethernet, Gas block systems.





▲ Advantages

CMOS Sensor technology



The flow meters and controllers make use of the latest MEMS technology and have a digital (Modbus RTU) and analog interface.

Multigas



One meter or controller can be used for up to 10 different gases.

Magnetic valve for safe & fast control



The controller uses a tightly sealed control valve: Leak rate less than 1×10^7 mbar l/s He. The fast control response of 50 ms reduces significantly the setting time.

Technical Data <red-y smart pressure controller>

Instrument types





red-y smart pressure controller GSP

Electronic pressure controller

red-y smart back pressure controller GSB Electronic back pressure controller

red-y industrial pressure controller⁽¹⁾

| Measuring & | control | ranges | Pressure |
|-------------|---------|--------|----------|
|-------------|---------|--------|----------|

| | Standard measuring ranges from 30 mbar up to 10 bar (graded) Turndown ratio: 1:100 |
|-----------------------|--|
| Back pressure control | Absolute, differential or gauge pressure |

Standard measuring ranges from 30 mbar up to 10 bar (graded)

Dynamic range depending on the application

| measuring i | ranges Flow | |
|----------------|--------------------|--|
| Air/Full scale | freely selectable) | |

| | 074 | 110111 0.23 23 11111/111111 | 10 0.0 00 11/111111 | |
|--------------------------------|------------|-----------------------------------|---------------------|--|
| | G1/2" | from 0.3 30 In/min | to 4 450 In/min | |
| Turndown ratio & accuracy Flow | | | | |
| <standard></standard> | Accuracy: | ± 1.0 % of full scale | | |
| | Turndowm i | ratio: 1:50 | | |
| «Hi-Performance» | Accuracy: | \pm 0.3 % of full scale + \pm | 0.5% of reading | |
| (up to 150 In/min) | Turndowm i | ratio: 1:100 | | |

Pressure controller with external transmitter, special measuring ranges (e.g. 0-20 Pa) & customer-specific solutions on request

Connection Measuring range (air)

| | data |
|--|------|
| | |
| | |

Current consumption Standard

| Media (real gas calibration) | Air, O2 $^{(2)}$, N2 $^{(2)}$, He, Ar, CO2, H2, CH4, C3H8 (other gases and gas mixtures on request) 3 O2 & N2 are calibrated with air |
|------------------------------------|--|
| Response time Flow Measurement | $\pm80\text{ms}$ depending on device configuration & according to SEMI standard E17-1011, 5-100% of range under optimized condition |
| Response time Pressure Measurement | 150ms |
| Response time Pressurec Control | Depending on the measuring section |

Meter: max. 100mA; Controller: max. 250mA (with valve type 8 max. 490mA)

| Response time Pressurec Control | Depending on the measuring section |
|---------------------------------|--|
| Repeatability | ± 0.2% of full scale (according to SEMI standard E56-0309) |
| Longterm stability | <1% of measured value / year |
| Power supply | 24 Vdc (18 – 30 Vdc), 15 Vdc on request |

Current consumption Profinet RT/EtherCAT Meter: max. 125mA; Controller: max. 340mA (with valve type 8 max. 560mA) Materials Anodized aluminium, optional stainless steel electropolished 1.4305 or 1.4404⁽¹⁾

Seals FKM, EPDM, optional FFKM Vacuum up to 10 bar g Pressure sensitivity < 0.2% / bar of reading (typical N2)

Temperature sensitivity < 0.025% FS measuring range type / °C

< 1 sec. for full accuracy Warm-up time

Integration

| In- / Output signals analog | 020 mA, 420 mA, 05 V, 15 V, 010 V, 210 V |
|------------------------------|--|
| | Option: ProfiBus DP-V0, DP-V1/Profinet RT/EtherCAT |
| In- / Output signals digital | RS-485; Modbus RTU (Slave); Lab View-VIs available |

Analog setpoints Realizable with AD-converter (on request) $\mbox{G1/4"}$ (BSPP $^{\mbox{\tiny (3)}}$ female) up to 60 ln/min, $\mbox{G1/2"}$ (BSPP $^{\mbox{\tiny (3)}}$ female) up to 450 ln/min Process connection ³British Standard Pipe Parallel

Inlet section None required Sub D plug, 9 pole/PG cable gland or M12 plug $^{(1)}$ **Electrical connection** Option ProfiBus: Sub D 9 pole/PG cable gland or M12 plug[®] Option Profinet RT or EtherCAT: 2x RJ45 (IN/OUT) /M12 plug[®]

Mounting orientation Any position (consult manufacturer above 5 bar or vertical mounting)

| Test pressure | 16 bar a |
|--------------------------|-----------------------------------|
| Leak rate | <1 x 10 ⁻⁶ mbar l/s He |
| Ingress protection class | IP50 (IP67 ⁽¹⁾) |
| EMC | (6 EN 61226 1 |

 $\langle Ex \rangle$ II 3G nA IIC T4 Gc (Category 3/Zone 2) $\langle Ex \rangle$ II 3D Ex tc IIIC T100°C Dc (Category 3/Zone 22) ATEX Certification(1) Specifications for red-y industrial pressure controller (IP67/ATEX)/Profinet RT & EtherCAT option for red-y industrial series not yet ATEX certified.

High accuracy for heavy duties:

Mass Flow Meters & Controllers with IP67 & Ex Protection

Reliable technology and industry standard interfaces for rough environments:

Our tried and tested thermal mass flow meters and controllers for gases now available as IP67/NEMA 6 version.

Accurate measurement

The devices offer high accuracy and a wide dynamic range.

2 instrument versions:

<Standard> and <Hi-Performance>

Accuracy up to \pm 0.3% of full scale \pm \pm 0.5% of reading

Turndown ratio 1:100

Extended turndown ratio on request

Analog & digital: 2 in 1



The flow meters & controllers make use of the latest CMOS technology and have a digital (Modbus RTU) and analog interface as standard

IP67/NEMA 6 protection



The instruments offer IP67/ NEMA 6 protection against solid particles and water

ATEX certification



red-y industrial devices come along with ATEX certification (Category 3/Zone 2 & 22)

Multiple connections



The industrial series are available with different connection types: Cable gland with compression fitting or optional M12 plug on top

Options



Multigas device

A device can be used for up to 10 different gases or gas mixtures



Profibus

The instruments are available with Profibus interface: DP-V0 & DP-V1 protocols



Industrial Ethernet

Two industrial ethernet protocols *Profinet RT* and *EtherCAT* are available





3-year warranty*



High-quality components ensure long and trouble-free operation 'does not apply to calibration, options and accessories





Setup tool <get red-y>

Efficient device setup with the free <get red-y> software:

- » Service tool for remote maintenance
- » Switch gas type
- » Switch measurement units
- » Adjust control parameters



- 높은 정밀도(accuracy)와 다양한 측정범위 제공 / Standard & Hi-Performance.
- Digital (Modbus RTU) and analog interface.
- IP67 / NEMA 6 Protection.
- ATEX Certification (Category 3 / Zone 2 & 22).
- 다양한 connections / cable gland with compression fitting or optional M12 plug on top.
- get red-y software로 장비 설정 가능.
- 옵션: Multi gas, Profibus.
- Sealings : EPDM (FDA), optional FKM and FFKM.







Available connections red-y industrial series











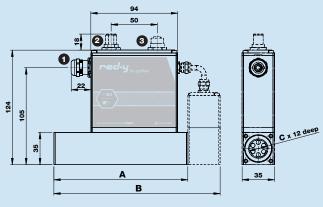


*IP-67 only / Profinet RT & EtherCAT option not yet ATEX certified. Please contact your sales partner for further information.

Electrical Connection

- 1 Cable gland / cable diameter 6-8mm
- 2 M12 connector A-Coding 8pol male
- 3 M12 connector B-Coding 5pol female
- 4 M12 connector D-Coding 4pol female

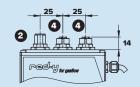
Dimensions red-y industrial series



| | Length (mm) | | Process Connection | |
|-------------------------|-------------|-----|--------------------|--|
| Туре | Α | В | с | |
| GIM-A GIM-B GIM-C | 94 | - | G1/4" | |
| GIM-D | 145 | - | G1/2" | |
| GIC-A GIC-B GIC-C | - | 134 | G1/4" | |
| GIC-D | - | 198 | G1/2" | |

Profinet/EtherCAT:





Technical Data red-y industrial series

Instrument types





Thermal mass flow controller



industrial meter GIM

Thermal mass flow meter

industrial controller GIC industrial controller GIE

Thermal mass flow controller with external valve

Instrument versions

 Standard>
 Accuracy:
 ±1.0% of full scale^(f)

 The economic solution
 Turndown ratio:
 1:50

Measuring ranges

| (Air/Full scale freely selectable) | Type | Measuring range (air) | | Process Connection |
|--|----------------------------------|--|--|----------------------------------|
| red-y industrial meter GIM Meter | GIM-A GIM-B GIM-C GIM-D | from 0 25 mln/min from 0 600 mln/min from 0 6 ln/min from 0 60 ln/min | to 0 600 mln/min to 0 6000 mln/min to 0 60 ln/min to 0 450 ln/min | G1/4" G1/4" G1/4" G1/2" |
| red-y industrial controller GIC controller | GIC-A GIC-B GIC-C GIC-D | from 0 25 mln/min from 0 600 mln/min from 0 6 ln/min from 0 60 ln/min | to 0 600 mln/min to 0 6000 mln/min to 0 60 ln/min to 0 450 ln/min | G1/4" G1/4" G1/4" G1/2" |

Performance data

| Media (real gas calibration) | Air, $O2^{(2)}$, $N2^{(2)}$, He, Ar, CO2, H2, CH4, C3H8 (other gases and gas mixtures on request) 2O2 & N2 are calibrated with air |
|------------------------------|---|
| Response time | $Meter (GIM): \pm 80ms^{(3)}; Controller (GIC): \pm 500ms^{(3)} \\ {}^{3}depending on device configuration \& according to SEMI standard E17-1011, 5-100\% of range under optimized conditions and the standard E17-1011 and the standar$ |
| Repeatability | ± 0.2% of full scale (according to SEMI standard E56-0309) |
| Longterm stability | < 1% of measured value / year |

| | $^3 depending \ on \ device \ configuration \ \& \ according \ to \ SEMI \ standard \ E17-1011, 5-100\% \ of \ range \ under \ optimized \ conditions$ |
|--|--|
| Repeatability | ± 0.2% of full scale (according to SEMI standard E56-0309) |
| Longterm stability | < 1% of measured value / year |
| Power supply | 24 Vdc (18 – 30 Vdc), 15 Vdc on request |
| Current consumption Standard | Meter (GIM): max. 100mA; Controller (GIC): max. 250mA (GIC with valve type 8 max. 490mA) |
| Current consumption Profinet RT/EtherCAT | Meter (GIM): max. 100mA; Controller (GIC): max. 340mA (GIC with valve type 8 max. 560mA) |
| Operation pressure | 0.2 – 11 bar a (GIC with valve type 4.5 and 8 max. 8 bar a) |
| Temperature (environment/gas) | 0 – 50°C |
| Pressure sensitivity | Less than 0.2% RD per bar (typical N2) |
| Temperature sensitivity | Less than 0.025% FS per °C (typical N2) |
| Warm-up time | <1 sec. for full accuracy |
| Materials | |
| Body | Stainless steel 316L (see operating instructions for wetted parts) |
| minutes de la contraction | |

| • | · · · · · · · |
|--------------------|-----------------------------------|
| Electronic Housing | Aluminum |
| Seals | EPDM (FDA), optional FKM and FFKM |
| Integration | |

| In- | /Out | nut | siana | als: | anal | oa |
|-----|------|-----|-------|------|------|----|

| In-/Output signals digital | RS-485; Modbus RTU 2 wire (Slave); Lab View-VIs available Option: ProfiBus DP-V0, DP-V1/Profinet RT/EtherCAT |
|----------------------------|---|
| Process connection | G¼" (BSPP ⁽⁴⁾ female) up to 60 ln/min, G½" (BSPP ⁽⁴⁾ female) up to 450 ln/min ⁴ British Standard Pipe Parallel |
| Inlet section | None required |
| Electrical connection | Cable gland with compression fitting M16x1.5 / Option: M12 plug (DIN-standard) (both connection IP67 protected) |
| Mounting orientation | All orientations are possible. We recommend horizontal mounting. |

0..20 mA, 4..20 mA, 0..5 V, 1..5 V, 0..10 V, 2..10 V

| | Please contact the manufacturer for further | IIIIOIIIIatioii. |
|--------------------------|---|--|
| Safety | | |
| Test pressure | 16 bara | |
| Leak rate | < 1 x 10 ⁻⁶ mbar I/s He | |
| Ingress protection class | IP67 (conforms to NEMA 6) | |
| EMC | (€ EN 61326-1 | |
| ATEX Certification(5) | ⟨£x⟩ II 3G nA IIC T4 Gc (Category 3/Zone 2) | (Ex) II 3D Ex tc IIIC T100°C Dc (Category 3/Zone 22) |
| | | |

 5 Profinet RT & EtherCAT option not yet ATEX certified. Please contact your sales partner for further information.

| Instrument type | red-y industrial series (Gas) | 1 | | | | | |
|-------------------------------------|---|-------|-----|----|---|---|---|
| Function | Meter M | | | | | | |
| | Controller | - | С | | | | |
| | Controller with external valve | | E | | | | |
| Full scale of measuring range (air) | Customer-specific (Divider A, up to 600 mln/min) |) A X | | | | | |
| defined by manufacturer | Customer-specific (Divider B, up to 6000 mln/min) | | | вх | (| | |
| | Customer-specific (Divider C, up to 60 In/min) | | сх | | | | |
| | Customer-specific (Divider D, up to 450 In/min) | | D X | | | | |
| Instruments version | Standard (±1.0% full scale, 1: 50) | | | | s | | |
| | Hi-Performance (±0.3% full scale, ±0.5% reading, 1:100) | | | | т | | |
| | Customer-specific/OEM | | | | K | | |
| Connection/Materials (body, seals) | Cable gland/Stainless steel/EPDM (FDA)** | | | | | s | |
| | M12 plug/Stainless steel/EPDM (FDA) | | | | | т | |
| | Cable gland/Stainless steel/FKM | | | | | U | |
| | M12 plug/Stainless steel/FKM | | | | | v | |
| | Customer-specific/OEM | | | | | K | |
| Analog signals (output) | Current 420 mA** | | | | | | В |
| | Current 020 mA | | | | | | c |
| | Voltage 05 V | | | | | | D |
| | Voltage 15 V | | | | | | E |
| | Voltage 010 V | | | | | | F |
| | Voltage 210 V | | | | | | G |
| | Customer-specific/OEM | | | | | | K |
| Analog signals (input) | Current 420 mA** | | | | | | ٦ |
| | Current 020 mA | | | | | | |
| | Voltage 05 V | | | | | | |
| | Voltage 15 V | | | | | | |
| | Voltage 010 V | | | | | | |
| | Voltage 210 V | | | | | | |
| | Not defined | | | | | | |
| | Customer-specific/OEM | | | | | | |
| Control valve (integrated) | Type 0.1 | | | | | | |
| defined by manufacturer | Type 0.2 | | | | | | |
| | Type 0.5 | | | | | | |
| | Type 1.2 | | | | | | |
| | Type 4.5 | | | | | | |
| | Type 8.0 | | | | | | |
| | Valve mounted | | | | | | |
| | Customer-specific/OEM | | | | | | |

**standard

Maximum flexibility at high speed:

Multi-parameter mass flow meter & controller for gases

The *d-flux multi series* is a fast and reliable multi-parameter mass flow device for gases with measurement outputs for mass, normalized and volumetric flow, pressure and temperature. The instrument is based on differential pressure measurement over an internal advanced laminar flow element. One of the many advantages of this laminar flow device is the ability to easily switch to a different gas without a loss in accuracy.

The new *d*-flux multi series features:

★ Meter and Controller

The unit is available as meter or with a strong integrated control valve as controller.

★ Flow rates up to 1400 In/min

Rate for air, other gases according to conversion (for instance hydrogen: up to 2900 ln/min).

★ Multiple pre-programmed gases

Up to 15 gases can be pre-programmed in the unit.

★ State-of-the-art communication

Advanced Modbus communication & analog output. Optional: Profinet or EtherCAT interface (EtherNet/IP™ available soon).

★ Wide choice in materials

The units are available in aluminium (economical and light) and stainless-steel (all wetted parts). Elastomers are available in FKM, EPDM or FFKM. For hydrogen applications, we can supply a gold coated pressure sensor.

★ 5 different sensor options

Our core sensor is an economical solution for air, nitrogen, oxygen and argon. Our prime sensor is suitable for all gases and has an high accuracy option. For hydrogen we recommend our gold-plated prime sensor.

★ Wide application scope IP54

Suitable up to 14 bar a and from -20 to 60 °C. Body in stainless-steel or aluminium Protection IP54.

Minimum inlet required

Compact design, requires no long straight or special inlet and outlet sections.

★ Accuracy

Up to \pm 0.3% user full scale and \pm 0.5% of measured value.

★ High sample rate and fast response

Sample rate of 1 ms, updated data every 10 msec and a total response time of 120 msec (controller 2s).

★ Custom application profiles

The unit offers up to 15 application profiles, which allow the storage of individual application details like flow rate, gas, PID, etc. Every profile has an individual totalizer.

* Alarm, warning and diagnostic features

The *d-flux multi series* integrates advanced diagnostics, monitoring and reporting every aspect of its operation. The information is accessible via Vöqtlin Connect app, Vöqtlin Flow Studio or Modbus.

★ Autotare

To minimize uncertainty, the d-flux multi controller detects with an advanced algorithm when there is no flow and will then automatically zero (tare) for optimum performance. For the meter this optimization needs to be performed manually.

★ Wireless device access with the free Vögtlin Connect app

Easy device access and configuration of many parameters with our free Android app (Bluetooth®).

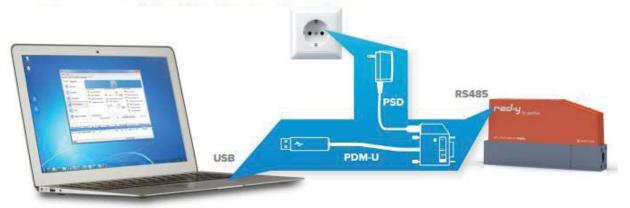
★ Vögtlin Flow Studio Software

You can communicate to the d-flux in a Microsoft Windows environment through Modbus. To make this simple, we supply our free software. Easy to install, configure the unit and discover useful options such as graphs and data collection.



Cable accessories for <red-y smart series>

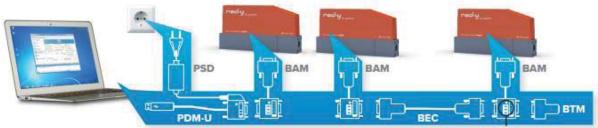
Connection of one thermal mass flow meter or controller to a PC:



The following cables are required:

| Type | Description | |
|----------------|---|---|
| PDM-U 328-2180 | Power Digital Module USB (1.5m) | |
| | Communication cable PC/red-y (active level converter USB/RS485) | |
| PSD | Plug-Type Power Supply Device (1.8m) | - |
| | Plug-type power supply 24Vdc, approx. 0.5A (12 W) | |

Connection of several thermal mass flow meters or controllers to a PC:



connector plug for analog signals

Example with 3 devices: the following cables are required

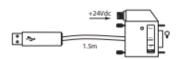
| Туре | Description | Quantity for above example |
|----------------|---|----------------------------|
| PDM-U 328-2180 | Power Digital Module USB (1.5m) Communication cable PC/red-y (active level converter USB/RS485) | 1 |
| BAM 328-2151 | Bus Analog Module (0.1m) For the connection of one device | 3 |
| BTM 328-2139 | Bus Terminator Module Termination resistor for bus communication | 1 |
| PSD | Desktop Power Supply Device (2m) Desktop power Supply 24Vdc, approx. 2.2A (53 W) | 1 |

Additional extension cables (BEC) and power supplies are available: See reverse side

Overview cables & modules <red-y smart series>

PDM-U 328-2180

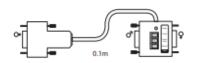
Power Digital Module USB (1.5m)



Communication cable PC/red-y galvanically separated Active level converter USB/RS485 Powered by power supply PSD

BAM 328-2151

Bus Analog Module (0.1m)



D-Sub network node, digital switch with additional connector for analog setpoint and reading signals

With pluggable screw terminal

PSM 328-2152

Power Separator Module



D-Sub node with connector for power supply
With isolator function to link an additional power supply PSD in the bus

BEC

Bus Extension Cable (0.5/2.0/5.0m)



Extension cable for digital communication and analog signals

| Lenght | Part-No. | |
|--------|----------|--|
| 0.5 m | 328-2160 | |
| 2.0 m | 328-2161 | |
| 5.0 m | 328-2162 | |

BTM 328-2139

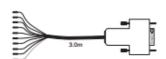
Bus Terminator Module



Termination resistor for bus communication Always recommended for a bus structure!

PAD 328-2103

Power Analog Digital Cable (3.0m)



D-sub connector with cable for connecting a measuring or control device to the power supply, to a PLC, or for operation with **digital** signals (Modbus RTU), as well as with **analog** setpoint and measured value signals.

Loose ends with isolated crimp bootlace ferrules

This cable is replacing:

PAC 328-2164 – Power Analog Cable (3.0m)

PDC 328-2165 - Power **Digital** Cable (3.0m)

PSD

1.8m

Plug-Type Power Supply Device (1.8m)

Input: 100 – 240Vac, 50 – 60Hz
Output: 24Vdc, approx. 0.5A (12W),
connector with locking ring, dia. 2.1/5.5mm
Additional exchangeable primary connectors on request

| Plug | Part-No. | |
|-------|----------|--|
| Euro | 328-2311 | |
| US | 328-2312 | |
| GB | 328-2313 | |
| AU/NZ | 328-2314 | |
| CN | 220.2215 | |

Den

2.0m

Desktop Power Supply Device (2m)

Input: 100 – 240Vac, 50 – 60Hz, 1.1A Output: 24Vdc, approx. 2.2A (53W), dia. 2.1/5.5mm

| Plug | Part-No. | |
|-------|----------|--|
| Euro | 328-2233 | |
| US | 328-2238 | |
| GB | 328-2239 | |
| AU/NZ | 328-2237 | |

Den



Plug-Type Power Supply Device for Display SPOT / SETSPOT (1.8m)

Plug-type power supply device for direct feeding of **one** red-y smart with display option (read-out/ operation via display function only) Input: 100 – 240Vac, 50 – 60Hz

Output: 24Vdc, approx. 0.5A (12W), D-Sub connector Additional exchangeable primary connectors on request

 Plug
 Part-No.

 Euro
 328-2321

 US
 328-2322

 GB
 328-2323

 AU/NZ
 328-2324

 CN
 328-2325

Technical data d.flux multi series



| Measuring ranges | LFE Type | Range (air) | | |
|--|--|---|--|----------------------------|
| Standard ranges (air/user adjustable) ¹ | LFE1400 | from 0-1000 ln/min | to 0-1400 In/min | |
| | LFE1000 | from 0-700 ln/min | to 0-1000 In/min | |
| | LFE700 | from 0-500 In/min | to 0-700 In/min | |
| | LFE500 | from 0-350 ln/min | to 0-500 In/min | |
| Sensor option | Prime sensor: suitable Prime H2 sensor: suita | e for all gases excl. H2. Ava able for all gases incl. H2 (o ble with both aluminium an | nd argon. Only with FKM an iilable with FKM, EPDM and gold coated sensor). Only w d stainless-steel bodies. Pri | FFKM. ith FKM and EPDM. |
| Gases | Maximum range¹ | Core | Prime | Prime H2 |
| Air | 0-1400 In/min | ✓ | √ | ✓ |
| N2 | 0-1400 In/min | ✓ | √ | ✓ |
| Ar | 0-1240 ln/min | ✓ | √ | ✓ |
| D2 ³ | 0-1400 ln/min | ✓ | ✓ | ✓ |
| He | 0-1400 ln/min | | ✓ | ✓ |
| CO2 | 0-740 In/min | | ✓ | ✓ |
| CO | 0-1390 In/min | | ✓ | ✓ |
| H2 | 0-2900 In/min | | | ✓ |
| Above are the default gases pre-programme | ed for each sensor. More ga | ses can be added as opt | ions. ² | |
| | (32 °F). Other common flor digital communication into 2 Additional gases or gas Maximum you can store u another gas or gas mixtur Programmed gases/mixtu Vögtlin Connect app or th | w, temperature and pressure urerface. More information availal imptures can be added to the ap to 15 gases per unit. Stored ge (except for air), rers can be selected through the edigital communication interfaires and reference conditions plor dry and clean gases. | ases can be replaced by e ce. | Vögtlin Connect app or the |
| Profiles | | | | |
| Customer defined profiles | | onfigurations where the c | ustomer can set the gas, randitions for up to 15 differe | |

Accuracy (after tare at calibration conditions) A1 Core: \pm 0.5% of user full scale \pm 1% of measured value.

B1 Prime : $\pm\,0.3\%$ of user full scale $\pm\,0.7\%$ of measured value.

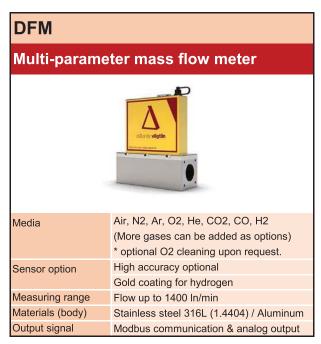
B2 Prime high accuracy: \pm 0.3% of user full scale \pm 0.5% of measured value.

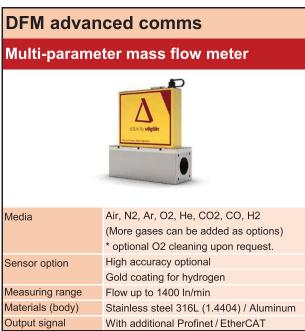
For hydrogen applications: B3 Prime H2: \pm 0.3% of user full scale \pm 0.7% of measured value.

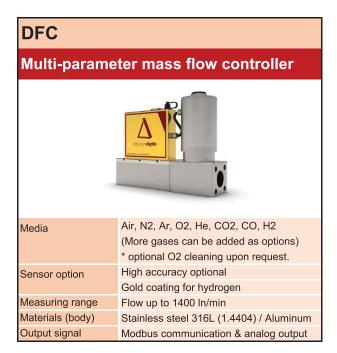
B4 Prime H2 high accuracy : $\pm\,0.3\%$ of user full scale $\pm\,0.5\%$ of measured value.

User full scale = ~70...100% standard range.

- 4 종류의 range 가능 / 4 ranges (0-500, 0-700, 0-1000 and 0-1400 ln/min for air).
- 15가지 가스 측정 가능.
- Modbus communication & analog output. (Optional Profinet or EtherCAT interface).
- Vögtlin Connect app으로 장비와 연결 가능.
- 알람, 경고, 진단 기능 가능 (Vögtlin Connect app).
- IP54.









The Vögtlin Connect App



The Vögtlin Connect app can be used with Android phones and lets you easily and securely (password protected) connect to your *d-flux* device.

Vögtlin Connect is a user-friendly configuration software and offers the adjustment of many device parameters:

| Bluetooth® readable / adjustable variables | Read | Write |
|--|----------|-------|
| Create & edit profiles (set of settings) | ✓ | ✓ |
| Flow range & dynamic range | ✓ | ✓ |
| Filter settings | ✓ | ✓ |
| Alarms and warnings | ✓ | ✓ |
| Analog in-/output configuration | ✓ | ✓ |
| Function of push button* | ✓ | ✓ |
| Read current values | ✓ | |
| Show graphs | ✓ | |
| Totalizer (read, select, reset) | ✓ | ✓ |
| Node/slave address setting | ✓ | ✓ |
| I/O for external valve on/off | ✓ | ✓ |
| Restart device | | ✓ |
| Password protection of unit | ✓ | ✓ |
| Factory reset | | ✓ |
| PID and valve parameters | √ | ✓ |

^{*} The external push button on the device can be programmed for one of the following functions: device restart, measurement on/ off, warning reset or tare (long press). Activation/deactivation of Bluetooth® connection (short press).

The app works with Bluetooth® and can be downloaded for free from Google Play store.



Gas Temperature Sensor FLOWC FLOWC Flow Conditioners

d-flux multi series operating principle

laminar flow element. The sensors measures the pressure differential, the absolute pressure and the gas temperature. With this information the internal electronics calculates the mass flow going through the device.

A unique advantage of the laminar flowmeter is its linear relationship between flow rate and developed pressure drop. By adding a control valve and a PID controller, the meter becomes a mass flow controller. You give a setpoint to initiate a repeatable, stable mass flow. This flow rate is not influenced by changes in pressure and temperature.

The d-flux multi series uses a differential pressure measurement over a

d·flux multi series configurations

The unit is available in 4 ranges (0-500, 0-700, 0-1000 and 0-1400 ln/min for air, different ranges apply to other gases). Each range can be reduced by the user by ~30% without any loss in accuracy. The unit is available with a standard economical sensor and an all stainless-steel sensor for corrosive gases and FDA compliance (gold coated for hydrogen). The *d-flux* is an amazingly flexible product, it can be supplied with up to 15 different gases and has 15 customer programmable application profiles. Please contact us and discuss any special requirements you have.

Applications: The flexibility of the product allows its strengths to shine across a wide range of industries and applications. The unit is used in the bio/pharma industry, gas consumption measurements, burner control, gas mix systems, testing systems, light semi industry, food industry and energy market.

| Media | All gases and gas mixtures that are compatible with the selected materials and for which data is available in the NIST refprop database. Contact the factory for more information. |
|--|---|
| Dynamic range | Fixed dynamics: 1:100 for most gases ³ . VADy® dynamics: up to 1:1000 (available for meter only). VADy® or a fixed dynamic range can be selected during order process. This setting can be changed at any time using the Vögtlin Connect app. ³The dynamic range is gas and pressure dependent, higher pressures means lower dynamic range. |
| Response time | Meter: Typical 120 msec / Controller: 2000 msec (according to SEMI standard SEMI E17-1011) ⁴ . Update time mass flow value: 10 msec / Sensor sample rate: 1 msec. ⁴ With optimized filter settings. All filter modes and values can be set through the Vögtlin Connect app or the digital communication interface. |
| Repeatability | $\pm0.2\%$ of factory full scale (according to SEMI standard E56-0309). |
| Longterm stability | Typical <0.2% of measured value/year. |
| Power supply | Meter: 15-36 Vdc, (200 mA@24Vdc, regulated) / Controller: 24 Vdc ±10%, (2000 mA@24Vdc, regulated Power in through M8-4P connection or optionally through D-sub connection (ripple should not exceed 100 mV peak-to-peak). We recommend that the body of this unit is properly connected to ground. |
| Operation pressure | 1 to 14 bar a. |
| Temperature (environment/gas) | -20 to +60°C (-4 to 140°F). |
| Humidity gas | 0-95% Rh (non-condensing). |
| Pressure sensitivity | Prime and Prime H2 sensor: \pm 0.05% factory full scale per bar (typical air). Core sensor: \pm 0.08% of factory full scale + 0.1% of measured value per bar (typical air). |
| Temperature sensitivity | $<\!0.02\%$ factory full scale (maximum flow range of the device) per 1°C of inlet gas temperature @ 7 bar a pressure. |
| Accuracy temperature | Typically \pm 0.5 °C (not certified). |
| Accuracy absolute pressure | <0.5% of measured value (not certified). |
| Warm-up time | <2 sec for full accuracy. |
| Materials | |
| Wetted part | Elastomers readily available: FKM, EPDM, FFKM (valve seat). Full FFKM version upon request. Body: Stainless-steel 316L (1.4404). Valve (controller): 316 (1.4401), 416 (1.4005), 430F (1.4104). Inlet filter: Stainless-steel 316 (1.4401), fastening stainless-steel (1.4122) or equivalent. A1 core sensor: Stainless-steel 316Ti (1.4571), silicon, gold, glass, silicone encapsulation, PBT. 30GF, ceramics. B1 + B2 Prime sensor: Stainless-steel 316L (1.4404). B3 + B4 Prime H2 sensor: Stainless-steel 316L (1.4404) with gold coating. |
| Electronic housing | Powder coated stainless steel. |
| Integrated inlet filter | 50 micron stainless-steel 316 (1.4401) filter. Fastener filter material stainless-steel (1.4122) or equivalent. |
| Wetted parts surface roughness | 1.6 Ra μm or better (contact factory for lower Ra values). |
| Integration & Installation | |
| Output signals analog | Linear 4, 20 mA are sustamore defined (may 20 mA), user selectable |
| Output signals analog | Linear 4–20 mA or customer defined (max 20 mA), user selectable. Linear 0–5 VDC or 0-10 VDC or customer defined (max. 10 VDC), user selectable mA output: 740 ohms maximum load resistance. Volt output: 1000 ohms minimum load resistance. All analog outputs are galvanically separated and protected. If used with analog signals add ± 0.2% of factory full scale to the uncertainty. |
| | Linear 0–5 VDC or 0-10 VDC or customer defined (max. 10 VDC), user selectable mA output: 740 ohms maximum load resistance. Volt output: 1000 ohms minimum load resistance. All analog outputs are galvanically separated and protected. |
| Setpoint signals analog Output signals digital | Linear 0–5 VDC or 0-10 VDC or customer defined (max. 10 VDC), user selectable mA output: 740 ohms maximum load resistance. Volt output: 1000 ohms minimum load resistance. All analog outputs are galvanically separated and protected. If used with analog signals add ± 0.2% of factory full scale to the uncertainty. Linear 4–20 mA or customer defined (max 20 mA), user selectable. |
| Setpoint signals analog | Linear 0–5 VDC or 0-10 VDC or customer defined (max. 10 VDC), user selectable mA output: 740 ohms maximum load resistance. Volt output: 1000 ohms minimum load resistance. All analog outputs are galvanically separated and protected. If used with analog signals add ± 0.2% of factory full scale to the uncertainty. Linear 4–20 mA or customer defined (max 20 mA), user selectable. Linear 0–5 VDC or 0-10 VDC or customer defined (max 10 VDC), user selectable. RS-485 (Modbus RTU 2-wire). The Modbus address can be set with 2 rotary switches on the outside of the housing. |

| Output I/O MOSFET | On/off for external shut-off valve or alarm available through M8-4P connector (power + open drain/collector output). Contact type: MOSFET (open drain/collector) . Maximum voltage: 36 Vdc, Max current 500 mA (Polyfuse protected). |
|-----------------------|--|
| Electrical connection | 9-pin D-sub male (power and signals) and M8-4P connector (power + open drain/collector output). Optional $2 \times RJ45$ (EtherCAT/Profinet). |



| Process connection | 1" BSPP female (G1"). Optional: ½" BSPP, 1" Compression or Tri-clamp 50.5mm flange size (ISO) (see accessories page). |
|---|--|
| Inlet section | None required if our standard inlet filter/conditioner is installed. Without filter/conditioner a $10 \times D$ straight inlet is recommended. The inlet filter can be deselected at time of order. |
| Pressure drop | Meter: Standard 400 mbar at factory full scale air venting to atmosphere (with filter/conditione Optional: 325 mbar at factory full scale air venting to atmosphere (without filter/conditioner). Pressure drop is dependent on operating pressure (higher pressure = lower pressure drop). For more information please refer to your sales partner. Controller: Min. pressure difference required for 1400 ln/min (air) < 3 bar. Contact your sales partner for other pressure drop requirements. |
| Mounting orientation | All orientations are possible. |
| Weight | Stainless-steel: 3.7 kg (meter), 8.7 kg (controller). Aluminium: 1.6 kg (meter), 4.3 kg (controller). All excluding Ethernet interface and fittings. |
| Safety¹ | |
| Test pressure after production | 21 bar a. |
| Maximum overpressure sensor | Core sensor: 28 bar a, Prime and Prime H2 sensor: 90 bar a. |
| Burst pressure | Meter: 100 bar a, controller: 70 bar a. |
| Leak rate | <1 x 10 ⁻⁶ mbar I/s He. |
| Ingress protection class | IP54, if IP54-D-sub is used (see accessories page). For optional EtherCAT/Profinet: IP40. |
| | ¹ For additional safety information please consult the d-flux safety information sheet available on our website. |
| Certifications | |
| EMC | IEC/EN 61326-1, IEC/EN 61000-6-2/4. |
| ATEX certification | None. |
| Material certificates | Contact factory. |
| FDA compliance | Contact factory. |
| PED | Fully compliant. Since the unit has 1" process connection, complies with the SEP, as defined in article 4, paragraph 3 of the Pressure Equipment Directive (PED) (2014/68/EU). |
| RoHS/REACH | All components comply with Directive 2002/95/EC (RoHS) and the REACH guidelines. |
| Warranty | 3 years, excluding cases of corrosion. |
| Technical specifications and dimensions sul | piect to change without notice. |

Accessories <d.flux multi series>

Power, plugs and cables



IP54-D9-sub connector

This plug connects to the male D-sub on top of the d-flux unit to connect the signals and power. With this plug installed and the cap on the DIN M8 connector, the integrity rating of this unit is IP54. Available as plug only (solder connections inside) or with 2 meter cable with fly leads. Maximum current: 2 amp.

| Art-N° 328-2093 | IP54-D9-sub connector (IP54 rated, 9 solder connections, no cable) |
|-----------------|---|
| Art-N° 328-2094 | IP54-D9-sub connector (IP54 rated with 2 meter cable and fly leads (9)) |



IP20-D9-sub connector

Available as plug only or with 3 meter cable (for indoor IP20 applications only).

| Art-N° 328-2102 | IP20-D9-sub connector (IP20 rated, 9 solder connections, no cable) |
|-----------------|---|
| Δrt-N° 328-2103 | IP20-D9-sub connector (IP20 rated with 3 meter cable and fly leads (9)) |



IP40-Power supply

In: 100-240 Vac / Out: 24 Vdc, 2.2A with M8-4pin connector.

Not suitable for IP54 applications, for indoor IP40 applications only. Suitable for meters and controllers. Used to configure the d-flux on your desktop with the Vögtlin Connect app.

| Art-N° 328-2361 | Table top power supply (EU plug) |
|-----------------|----------------------------------|
| Art-N° 328-2362 | Table top power supply (US plug) |
| Art-N° 328-2363 | Table top power supply (GB plug) |
| Art-N° 328-2364 | Table top power supply (AU plug) |
| Art-N° 328-2365 | Table top power supply (CN plug) |



IP20-RS485 to USB

A simple way to connect your d-flux over Modbus to your PC.

Consisting of 1) RS485 to USB converter (no external power required for converter), 2) a USB-A (version 2.0) connection to your PC and 3) a 9 pin D-sub female connector to the d-flux / Total cable length: 3 meters. USB 2.0-B female to 1×9 pin serial RS422/485 male.

Chipset: FT232HL, SP3078EE, Dimension: 80 x 72 x 23 (LxWxH).

Power supply for the d-flux needs to be purchased separately – not included in this kit.

Art-N° 328-2112



IP54-M8 plug

Available as plug only or with 2 meter cable. M8-4pin plugs are suitable for IP54 applications. Maximum current: 4 Amp.

Art-N° 328-2096 IP54-M8 connector (4 pin straight female with screw terminals and cable gland)

Art-N° 328-2097 IP54-M8 connector as above, but with 2 meter cable with fly leads



IP54-M8 cap

Cap to seal off M8 connection, if not used (required for IP54 protection).

Supplied one with every unit. Only required when IP54 protection is lost or damaged.

Art-N $^{\circ}$ 632-1221 IP54-M8 cap (to close off/open not used M8 connector)

Fittings



1" Compression fitting

Stainless-steel Compression Tube Fitting, Male Connector, 1". Tube OD x 1" BSPP tread. Male ISO Parallel Thread / Material stainless-steel 316 (1.4401), including O-rings. Optional 3.1 Certificate upon request, must be known at time of ordering.

Art-N° 328-1254 FKM Art-N° 328-1255 EPDM



DN50 Tri-clamp

Tri-clamp connection 50.5mm flange (ISO), to 1" BSPP tread. Material 316L (1.4404), including O-rings.

Art-N° 328-1426 FKM Art-N° 328-1427 EPDM



Reducer 1" BSPP to ½" female BSPP

Reduced process connections from 1" BSPP male tread to $\frac{1}{2}$ " BSPP female. Material 316Ti (1.4571), including seal rings.

Art-N° 328-1257 FKM (contact factory for other elastomers)

Configuration matrix d·flux multi series

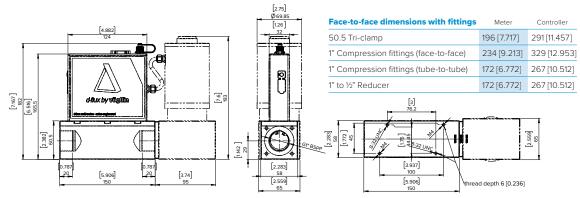
| Functionality | d-flux multi me | ter | | | | | | | | | | | | | | |
|---|---------------------------------|-----------------------|------------------------------------|-------|---------------------------------|---------|-----------|----------------------------------|--|--|--|--|--|--|--|--|
| | d-flux multi controller | | | | | | | | | | | | | | | |
| Gas(es) to measure | | | | | | | | | | | | | | | | |
| Temperature of the gas (range from/to) | | | | | | | | | | | | | | | | |
| Flow range/flow unit (f.i. In/min) | | | | | | | | | | | | | | | | |
| Sensor selection | Core sensor fo | or Ai | r, N2, O2 and Arg | jon (| only | | | | | | | | | | | |
| | Prime sensor f | or n | nost gases, all sta | inle | ss stee | el | | High accuracy | | | | | | | | |
| | Prime H2 sens | or v | vith gold coating | for I | 12 арр | licatio | ns | High accuracy | | | | | | | | |
| Dynamic range | Fixed dynamic See configurat | | default 1:100) o determine dyna | amic | s for pr | rocess | conditio | ons | | | | | | | | |
| | VADy® (max. 1 | :100 | 00) customer adju | ıstal | able (available for meter only) | | | | | | | | | | | |
| Pressure (please state absolute or gauge) | Pressure inlet | (P1) | | | | Pr | ressure (| outlet (P2) | | | | | | | | |
| Control valve | The valve type | e, or | ifice, springs and | pos | ition (ir | nlet or | outlet) v | vill be determine by the factory | | | | | | | | |
| Body material | Stainless-stee | I 316 | SL (1.4404) | | Alum | ninium | | | | | | | | | | |
| O-rings | FKM | | EPDM | | FFKN | M | | | | | | | | | | |
| Valve seat | FKM | | EPDM | | FFKN | M | | | | | | | | | | |
| Analog signals | Output signals | ŝ | | | | | Setpoint | signal (controller only) | | | | | | | | |
| For the output there is one Vdc and one separate mA signal. For the setpoint there is only one analog input | 4-20 mA + 0-5 | V* | | | | | 4-20 m∆ | * | | | | | | | | |
| signal. These signals can be adapted through the Vögtlin Connect app. | 4-20 mA + 1-5\ | V | | | | | 0-20 mA | A | | | | | | | | |
| | 4-20 mA + 0-10V 0-5 Vdc | | | | | | | | | | | | | | | |
| | 4-20 mA + 2-10 | | | | | | | | | | | | | | | |
| | 0-20 mA + 0-5 | 20 mA + 0-5V 0-10 Vdc | | | | | | | | | | | | | | |
| | 0-20 mA + 1-5 | V | | | | | 2-10 Vdc | | | | | | | | | |
| | 0-20 mA + 0-1 | 0V | | | | | | | | | | | | | | |
| | 0-20 mA + 2-10 | VC | | | | | | | | | | | | | | |
| Digital communication | Modbus comm | nuni | cation* | | | | | | | | | | | | | |
| | Modbus & Eth | erC. | AT (unit becomes | IP4 | O) | | | | | | | | | | | |
| | Modbus & Pro | fine | t (unit becomes If | P40) | | | | | | | | | | | | |
| Fittings | None (1" BSPP | fen | nale connection)* | | | | | | | | | | | | | |
| All fittings are mounted & full assembly He leak tested | 1" Compressio | n fit | ting, stainless-ste | eel 3 | 16L | | | | | | | | | | | |
| | Tri-clamp 50.5 | mn | n flange (ISO), sta | inle | ss-stee | 1 316L | | | | | | | | | | |
| | Reducer to ½" | BSF | PP female, stainle | SS-S | teel 31 | 6L | | | | | | | | | | |
| Calibration Certificate | Factory calibra | atior | n 5 points* | | | | | | | | | | | | | |
| | Factory calibra | atior | protocol 20 poi | nts | | | | | | | | | | | | |

Contact the factory for available certifications and approvals

*default

Dimensions d·flux multi series

Dimensions in mm [values in brackets are inch sizes] / Depending on the configuration, the valve can mounted on the inlet or the outlet.







Precise setting and tightly closing:

High Precision Control Valves for Gases and Liquids

- High-precision flow rate setting
- Leak-proof when cloesd
- 15 turn spindle, no hysteresis
- Optional digital display for reproducible settings



Looking for a Digial Alternative?

Battery Powerd Digital Mass Flow Meters with Needle Valve

- AA battery powered device with touch display
- MEMS sensor technology
- High accuracy & dynamics
- Wide choice of flow units
- Use as a meter, regulator or switch
- Measuring ranges from 25 mln/min up to 450 ln/min

Series M-Flow High-precision control valves for fine dosages of gases & liquids

Measuring range upto 40 bar Temperature range -40 °C to 100 °C Straight valve Available Valve cartridge Available Cw-closed Available Connections M-Flow 25 : G1/4" M-Flow 35: G1/2" Material of M-Flow 25: Aluminum / Stainless steel connections M-Flow 35 : Aluminum FKM, EPDM, FFKM Sealing

■ M-Flow micro needle valves는 가스와 액체의 미세 한 투여량을 위해 개발되었으며 정밀한 OEM 적용 을 위한 이상적인 솔루션이다.

Application Overview

Our digital mass flow meters and controllers optimize numerous applications.

| Applications | Analytical Technology - Chromatography, Mass Spectrometers, Environmental | Energy - Fuel Cell, Natural Gas | Medicine / Biotechnology / Pharma / Life Science | Building Technology | Glass, Precision Glass Production | Semiconductor Industry | Laboratory - R & D / Technical University | Food Industry | Metallurgy | Surface Technology | Process Industry - Apparatus Engineering, Plant Enginee- ring, Mechanical Engineering | Automotive / Aerospace / Aviation |
|--|---|---------------------------------|---|---------------------|--------------------------------------|------------------------|--|---------------|------------|--------------------|---|--------------------------------------|
| Air Probe Sampler | ✓ | | ✓ | ✓ | | ✓ | ✓ | > | | | ✓ | ✓ |
| Calibration Analyzer | ✓ | | ✓ | | | | ✓ | ✓ | | | | ✓ |
| Calibration Equipment | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | > | ✓ | ✓ | ✓ | ✓ |
| Calibration of Test Equipment | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | > | ✓ | ✓ | ✓ | ✓ |
| Coating Equipment (Vacuum and Plasma) | | | | | ✓ | ✓ | ✓ | | ✓ | ✓ | ✓ | ✓ |
| 3D Printer | | ✓ | ✓ | | | | ✓ | | ✓ | | √ | ✓ |
| Consumption Measurement | | | | ✓ | | | ✓ | | | | ✓ | ✓ |
| Food Production | ✓ | | | | | | ✓ | ✓ | | | ✓ | ✓ |
| Fuel Cells | ✓ | ✓ | | ✓ | | √ | ✓ | | | √ | ✓ | ✓ |
| Furnace Building | ✓ | ✓ | | | ✓ | ✓ | ✓ | | ✓ | ✓ | ✓ | ✓ |
| Gas Analyzers | ✓ | ✓ | √ | | | | ✓ | ✓ | | | ✓ | ✓ |
| Gas Chromatography | ✓ | ✓ | ✓ | | | | ✓ | ✓ | √ | | ✓ | ✓ |
| Gas Generator | ✓ | ✓ | ✓ | ✓ | √ | ✓ | ✓ | ✓ | √ | √ | ✓ | ✓ |
| Gas Metering | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Gas Mixer | ✓ | ✓ | ✓ | ✓ | √ | ✓ | ✓ | ✓ | √ | √ | ✓ | ✓ |
| Gassing Bioferments Reagents | ✓ | | ✓ | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Gassing of Molten Metals | ✓ | | | | | | | | √ | | ✓ | ✓ |
| Ice Cream Manufacturing and Chocolate Aeriation | | | | | | | | ✓ | | | ✓ | |
| Laser Welding & Cutting | ✓ | | | | | | ✓ | | √ | | ✓ | ✓ |
| Leak Testing | | ✓ | ✓ | ✓ | | | ✓ | ✓ | | | ✓ | ✓ |
| Part Inspection | | | ✓ | | ✓ | | ✓ | | √ | | ✓ | ✓ |
| Regulation of Gas Atmosphere | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | √ | √ | ✓ |
| Spray Drying | | | ✓ | | | | | ✓ | | | | |
| Torch Control / Flame Control | | ✓ | ✓ | | ✓ | | ✓ | | ✓ | | ✓ | ✓ |
| Support Air Control (Tube Production, Catheters) | | | ✓ | | | | ✓ | | ✓ | | ✓ | ✓ |